

DECLARATION AND POWER OF ATTORNEY
CONTINUATION-IN-PART APPLICATION

WE, CARL R. PETERHANSEL, and JONATHAN W. CHOMICZ, hereby declare that we are citizens of the United States of America and residents of Unionville, Connecticut, and Clinton, Connecticut, and that our Post Office and Residence Addresses are 75 New Britain Avenue, Unionville, Connecticut 06085, and 29 Brickyard Road, Clinton, Connecticut 06413; respectively, that we believe we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled

EXPANDABLE FORMING TOOL

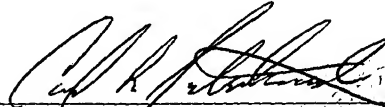
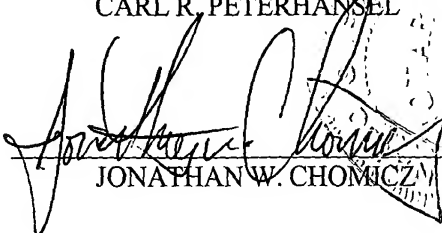
the specification of which is attached hereto which is a continuation-in-part of Application Serial No. 10/264,909 filed October 4, 2002.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

AND WE HEREBY AUTHORIZE AND REQUEST the Commissioner of Patents and Trademarks to issue any and all Letters Patent of the United States for said invention or resulting from said application or any division or continuation thereof, to said TRUMPF INC., as sole Assignee.

WITNESS our hands and seals this 9th day of September, 2003.


CARL R. PETERHANSEL

JONATHAN W. CHOMICZ

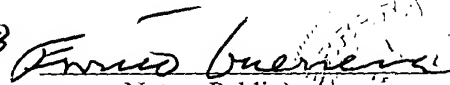
STATE OF CONNECTICUT)

) ss:

COUNTY OF HARTFORD)

On this 9th day of September, 2003, personally appeared before me CARL R. PETERHANSEL and JONATHAN W. CHOMICZ, to me known, and known by me to be the same persons described in and who executed the foregoing instrument, and acknowledged that they executed the same, of their own free will and for the purposes set forth.

JO GUERRERA
NOTARY PUBLIC
COMMISSION EXPIRES 11/31/2008


Notary Public

